

	PACCOR Polska Sp. z o. o.		Version 0
	Skierniewice Branch		Revision A
	Replaces specification no. n/a		Date: 2021.06.08
	From: n/a Due to: n/a		Page 1 of 2
Article: clear EU430 cup PET 300/430ml (SET B)		UPC: 5907739664129	
Code: E200234		Specification no. clear EU430 Ø95	
Prepared by: UN		Food contact: cold drinks	
Checked by: Dept. Super.		CE mark: Yes	
Attachments:		Production Supervisor: Dept. Super.	
		Article drawing: EU430;	

pic:

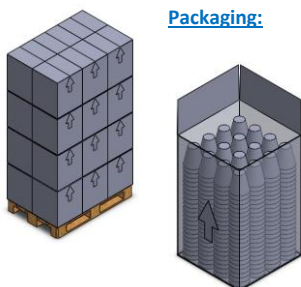


I. General arrangement

PACCOR Polska Sp. z o. o. will deliver the article **EU430 cup PET 300/430ml (SET B)** according to and within the limits of this article specification. Supplier food contact safety declaration will follow.

Basic article characteristics are outlined in the attached article drawing: "EU430". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing and signed/autographed. ID as per box no. and production date (label).

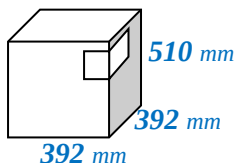
Packaging:



II. Raw material specification

Compounds	Basic composition	Alternative
Name	50% R-PET / 50% VIRGIN	R-PET flakes up to 80%
Percentage		
Name	0%	0%
Percentage		
Name	0%	0,0%
Percentage		

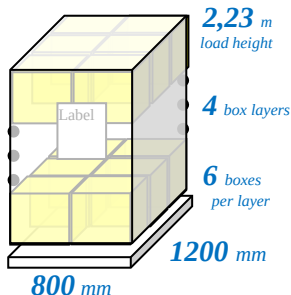
Box inner size:



III. Sheet specification

Parameter	Value	Tolerance
Thickness	1,2 mm	±0,09 mm
Width	705,0 mm	+2/-2 mm
Color*	clear	BWTC
Layers	Folia PET 1,2 x 705 clear	

Palletizing:



IV. Basic article characteristics

Parameter	Value	Tolerance
Length (or Ø)	95, mm	±0,5 mm
Width (or Ø)	,0 mm	mm
Height	116,5 mm	±0,5 mm
Stacking distance	6,80 mm	±0,2 mm
Weight	11,5 g	±0,85 g
Capacity nominal / brimful	300 / 430 ml	±12,5 ml
Reference*:	EU430 cup PET 300/430ml (SET B)	

*B – black, W – white, T – transparent, C – any color

Articles in a pile: **50**

Piles in a box: **16**

Articles in a box: **800**

Box inner size: **392x392x510**

Box load gross: **10,1 kg**

Boxes per pallet: **24**

Articles per pallet: **19200**

Pallet height: **2,23 m**

Pallet type: **EURO**

Pallets per truck: **33**

FTL: **633600**

Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: **film**
- Box liner: **LDPE G380058 półprzezroczysty LD 235/0,022 22µ**
- Labels per pallet sides: **2**
- Corner box label: **tak**
- Customer label: **nie**
- Box: **cardboard G300092 - PINTO**

V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

VI. Delivery & Storage:

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, 10-40°C, RH<85%. Articles good to use within a year from production date, if properly stored.

VII. Other

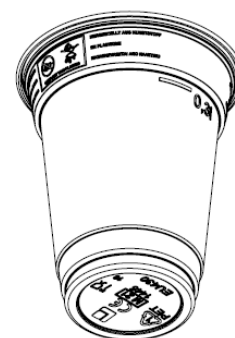
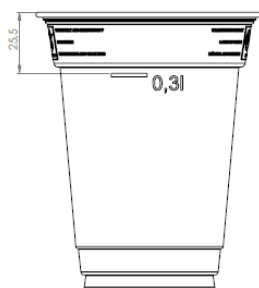
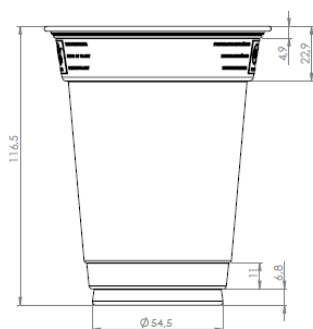
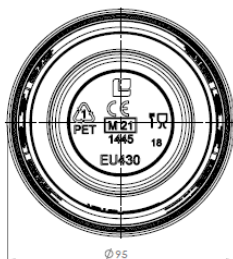
In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

VIII. Signed approval

H&Q Manager	Buyer Representative:	
Monika Mikulska		
Date: 2021.06.08	Date: 2021.06.08	Date:

- Remarks: **No separation between box layers;** - Absorption pads: **nie**; weight: **n/a** - Stacking: **A-A** – Sleeve label: **yes**

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NAZWA	DATA	MODYFIKACJA	PODS
PELNA NAZWA: Kubek z kreską o pojemności 0,3 litra			
NAZWA HANDLOWA: EU430_SET B			
WYKONANIE	DATA	WYKONANIE	SKALA:
1. Pylk	06.06.2021	1. Pylk	1:1
2. Pylk	06.06.2021	2. Pylk	A2
WYKONANIE: C1-EU430-210606-B01			

Własność PACCOR POLSKA, użycie bez pisemnego zezwolenia zabronione.